

## Step Clamps



- Heat treated steel, black oxide finish
- Machined from carbon steel
- Used in conjunction with step blocks to allow for quicker set-ups. Also eliminates the use of shims.

PART #	Bolt Size	Length	Width	Thickness
STC-32	5/16 or 3/8	2-1/2	1"	1/2
STC-34	5/16 or 3/8	4"	1"	5/8
STC-36	5/16 or 3/8	6"	1-1/8	3/4
STC-42	1/2	2-1/2	1-1/8	1/2
STC-44	1/2	4"	1-1/4	3/4
STC-46	1/2	6"	1-1/4	7/8
STC-52	5/8	2-1/2	1-1/4	5/8
STC-54	5/8	4"	1-1/2	3/4
STC-56	5/8	6"	1-1/2	7/8
STC-64	3/4	4"	1-1/2	3/4
STC-66	3/4	6"	1-1/2	1"
STC-68	3/4	8"	1-3/4	1-1/8
STC-76	7/8 or 1"	6"	2"	1-1/4
STC-78	7/8 or 1"	8"	2"	1-3/8
STC-80	7/8 or 1"	10"	2"	1-1/2

## Step Blocks



- One block consists of two pieces
- All blocks work with step strap clamps
- A great time saver for frequent set-ups
- Machined from solid bar stock

### STEEL: Heat Treated Steel/Black Oxide Finish

PART #	Capacity of Full Block	Height of 1/2 Block
<b>STANDARD BLOCKS 1" WIDE</b>		
STB-1S	3/4 to 1-1/2	1-1/8
STB-2S	1-1/8 to 2-1/2	1-3/4
STB-3S	2-1/2 to 6"	3-7/8
<b>HEAVY DUTY BLOCKS 1-1/2" WIDE</b>		
STB-4S	1-1/2 to 3-3/4	2-1/2
STB-5S	2-1/2 to 6"	3-7/8
STB-6S	3-1/2 to 9"	5-1/2
<b>DOUBLE DUTY BLOCKS 2" WIDE</b>		
STB-7S	1-1/2 to 3-3/4	2-1/2
STB-8S	2-1/2 to 6"	3-7/8
STB-9S	3-1/2 to 9"	5-1/2

### 6061-T6 ALUMINUM

PART #	Capacity of Full Block	Height of 1/2 Block
<b>STANDARD BLOCKS 1" WIDE</b>		
STB-1A	3/4 to 1-1/2	1-1/8
STB-2A	1-1/8 to 2-1/2	1-3/4
STB-3A	2-1/2 to 6"	3-7/8
<b>HEAVY DUTY BLOCKS 1-1/2" WIDE</b>		
STB-4A	1-1/2 to 3-3/4	2-1/2
STB-5A	2-1/2 to 6"	3-7/8
STB-6A	3-1/2 to 9"	5-1/2